



*Trusted global trading company specializing in the procurement and distribution of high-quality oil and petrochemical products*

Characteristic	Limit	Test Methods	
Absolute Viscosity @60°C. Poises, Min	3200	ASTM D 2171	IS 1206 (Part 2)
Kinematic Viscosity@135°C. CST, Min	400	ASTM D 2170	IS 1206 (Part 3)
Penetration @25°C , 0.1mm, Min	35	ASTM D 5	IS 1203
Flash Point, °C,Min	220	ASTM D 92	IS 1448 [P:69]
Solubility in TCE,%, Min	99.0	ASTM D 2042	IS 1216
Softening Point, °C, Min	50	ASTM D 36	IS 1205
<b>Test on Residue from Rolling Thin Film Oven Test/ RTFOT</b>			
a) Viscosity Ratio @60°C, Max	4	ASTM D 2171	IS 1206 (Part 2)
b) Ductility @25°C,Min	25	ASTM D 113	IS 1208

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**BITUMEN VG-40**  
Grade/Product Name